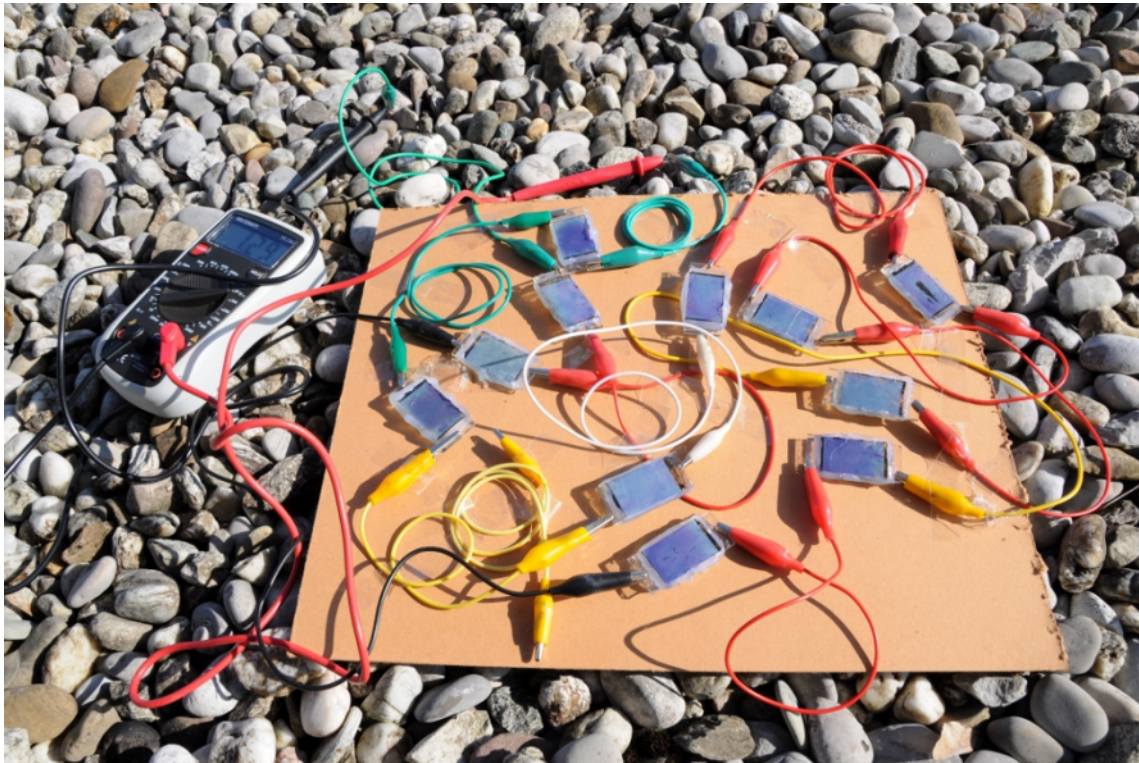


Make Your Own Solar Cells

# DYE SENSITIZED CELLS



a workshop by Selena Savić

*after a method patented by prof. Michael Grätzel at the EPFL*

## About

A dye-sensitized solar cell works as a photoelectrochemical system. It is a thin film solar cell, based on a semiconductor formed between a photo-sensitized anode and an electrolyte. Dye solar cell, is also known as the Grätzel cell, after its inventor, profesor Michael Grätzel who patented it at the École Polytechnique Fédérale de Lausanne in 1991.

Dye sensitized solar cells can be made of low-cost, (mostly) readily available materials. It's main parts like glass, white pigment ( $\text{TiO}_2$ ), natural dye, carbon and betadine can be purchased regular stores - like glass stores, pharmacies and ordinary chemistry shops. They can be engineered into transparent, flexible sheets, opening up possibilities for interesting applications in architecture (windows, furniture).

## How Does It Work?

Photoexcitation is a process in which electrons in the semiconductor ( $\text{TiO}_2$  layer with dye) get 'excited' when exposed to the photons of the sunlight. It is a process similar to photosynthesis. The cell is composed of a thin semiconductor film - the porous layer of titanium dioxide nanoparticles, sensitized by dye molecules that absorb sunlight. As in a conventional alkaline battery, an anode (the titanium dioxide) and a cathode (the platinum) are placed on either side of a liquid conductor (the electrolyte).

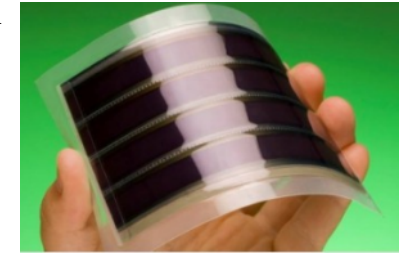
## Efficiency

Their conversion efficiency is less than the best thin-film cells, but in theory it can compete with fossil fuel electrical generation, when used in grids. Dye-sensitized solar panels currently convert about 11 to 12 percent of the sunlight that hits them into electricity. Their silicon counterparts, which currently convert about twice as much radiation as the dye-sensitized panels.

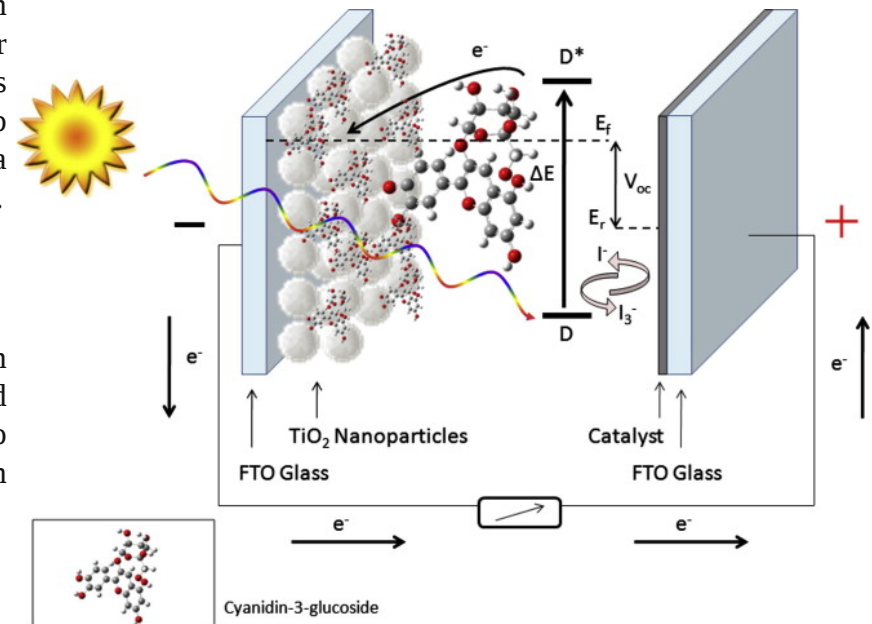
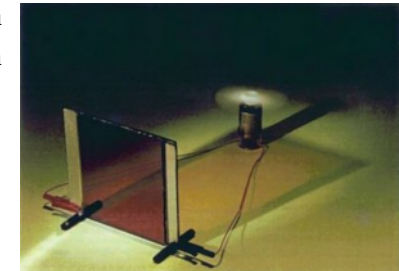
Read more at:

<http://phys.org/news/2012-08-sun-partnership-efficient-dye-sensitized-solar.html>

flexible solar cell



graelzel cell powering a small fan



## Dye Sensitized Solar Cell: Parts

**2 sheets of conductive glass** - coated with FTO (fluorine doped tin oxide) / ITO (indium tin oxide):

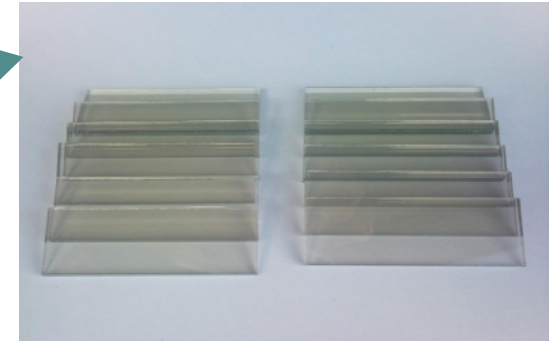
**Anode**  
(Glass sheet coated with TiO<sub>2</sub> paste)

### **Titanium dioxide paste**

TiO<sub>2</sub> powder + solution (acetone, Triton X-100, dest. water) applied on the conductive surface of one glass sheet



coating with TiO<sub>2</sub> paste



conductive glass, industrially produced

**Cathode**  
(Glass sheet coated with carbon (candle fumes) or graphite (pencil, spray))

### **Carbon / graphite layer**

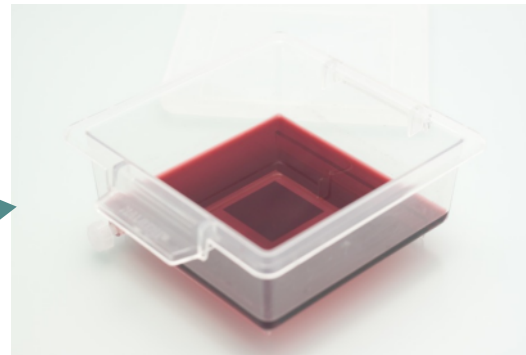
Candle fumes; soft graphite pen or graphite spray applied on the conductive surface of the other glass sheet



cathode: carbon coating with candle fumes

### **Natural dye solution**

Hibiscus leaves, purple or red berries



anode: TiO<sub>2</sub> coating dyed with hibiscus

### **Electrolyte**

betadine or lemon juice



electrolyte: betadine drops

## Preparation

### 0. Conductive glass

- buy, or
- make it, using ordinary window glass + glass cutter + stannous chloride powder (under "useful links" you will find one where this process is explained)

### 1. TiO<sub>2</sub> coating

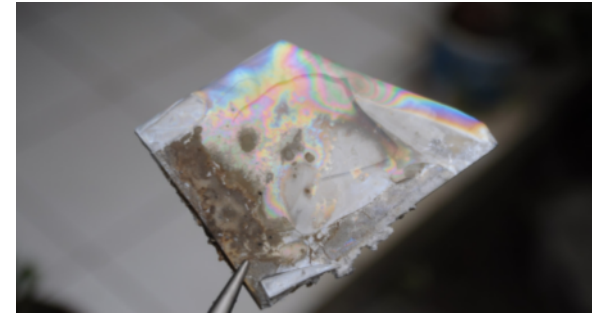
1.1. Add 10 mL vinegar gradually to 6 g Titanium Dioxide, stirring and grinding with a mortar and pestle until smooth and lump-free (about 5 minutes). Add one drop of clear dishwashing detergent (Ivory) or a few drops of the Triton X-100 surfactant, mix lightly, and let sit for 15 minutes. The mix you obtain should have a smooth consistency, somewhat like latex paint.  
[http://teachers.usd497.org/agleue/Gratzel\\_solar\\_cell%20assets/instructions%20for%20making%20the%20gratzel%20cell.htm](http://teachers.usd497.org/agleue/Gratzel_solar_cell%20assets/instructions%20for%20making%20the%20gratzel%20cell.htm)

1.2. HTL Braunau: Mix 3g TiO<sub>2</sub> with 10ml solution. The solution is made from 1,25ml acetyl acetone + 2,5ml Triton X-100 (1/5 vol.) in H<sub>2</sub>O dest. + 5ml polyethylene glycol 20000 (100g/l) in H<sub>2</sub>O dest. + 50ml H<sub>2</sub>O dest.  
<http://www.youtube.com/watch?v=qaGrHrLdRhs>

Apply a thin layer on the conductive side of the glass sheet. Leave it to dry. Bake the sheets for 10 to 20 minutes on a temperature around 450°C to 550°C. This can be done in a ceramic oven, or using a heat-gun and 'baking nests' from aluminum to protect the glass from sudden changes in temperature.

### 2. Dyeing the Anode

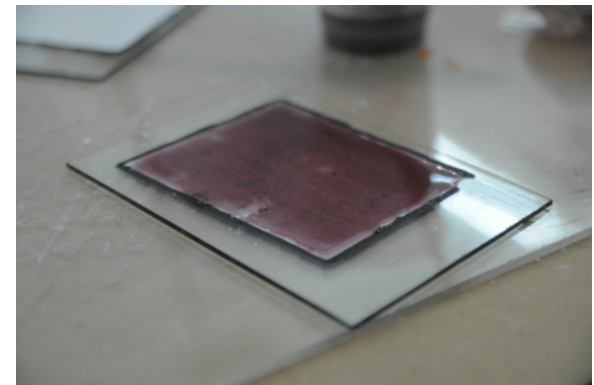
When the glass has cooled down, put it in the dish with dye (hibiscus, berries, beetroot...) and leave for about 5 minutes.



conductive glass: coating with SnCl oxyde (at home)



TiO<sub>2</sub> coating after baking with a heat gun



anode: TiO<sub>2</sub> coating dyed with raspberry juice

### 3. Cathode

Use the other sheet of glass to make the positively charged electrode.

One way to do this is using a candle. Light up a candle and hold the conductive side of the glass above the flame. Be careful not to break the glass by overheating it (move away often).

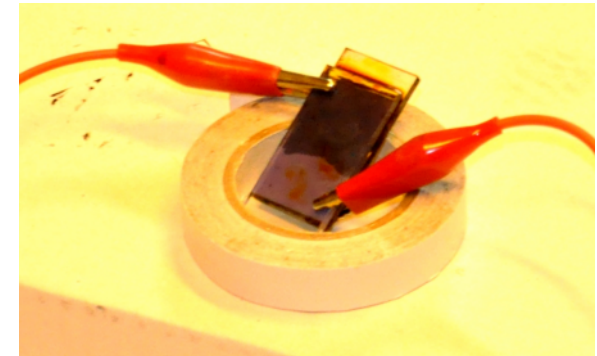
You can also use graphite, either in spray or a soft pencil. Apply a thin graphite layer on the conductive side of the second glass sheet you are making your cell from.



cathode: carbon coating with candle fumes

### 4. Electrolyte

Put the two glass sheets together, so that the dyed and carbonised side are touching (that is, conductive sides of the glass sheets). Turn them so that on each side you have some space left to connect an alligator clip or wire. Press the glasses together with clips. Hold the cell upright and put a line of betadine on the top side. Leave the cell in this position until betadine is evenly 'sucked in' through all the surface. If needed, add a little bit more of it.



adding electrolyte: absorption of betadine

### 5. Sealing

Once betadine is evenly distributed inside the cell, it is very important to seal it well. You can do so by using a strong glue or melted tar. The cell has to be cleaned well before this.

If it is not sealed well, betadine from the middle will evaporate quickly and the cell will lose all its power. You can try refilling it later.



sealing the cells with glue gun (not a permanent solution)

## Shopping List

### chemical store:

TiO<sub>2</sub> powder

Distilled water

Ethanol

Stannous Chloride \*

### pharmacy:

Betadine

Laxative

Aceton

### supermarket:

Hibiscus tea / Berries / Red Beats

Washing-up liquid, transparent!

Spirit vinegar

Candles

Aluminum foil

Toothpaste \*

## Tools, Containers

Digital scale

Mortar and pestle

Heat gun / Spirit burner / Ceramic oven

Water cooker

Bowls



Glue gun \*\*



Electric meter

\* Stannous Chloride and toothpaste are needed only in case you are making your own conductive glass

\*\* Glue gun is not going to perfectly seal the cells; I am searching for a more durable solution. In the meantime, it is the easiest tool to work with.



## Results



 \* dyed with hibiscus 10mins, then blueberries 10mins;  
 ■ 1T gives 0.16V at 17:25; sun: YES |  
 ■ @ 17:00 it gives **0.33V**;



 \* dyed with hibiscus 10mins, then blueberries ~15mins  
 ■ 2T gives 0.54V at 16:15; sun: NO |  
 ■ @ 17:00 it gives 0.54V;



 \* dyed with hibiscus 10mins and then blueberries 20mins  
 ■ 3T gives 0.56V at 14:55; sun: NO |  
 ■ @ 17:00 it gives 0.57V;

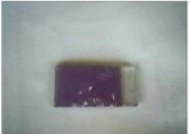


 \* dyed with blueberries ~20mins  
 ■ 4T gives 0.04V at 16:10; sun: NO |  
 ■ @ 17:00 it gives 0V;



 \* dyed with hibiscus 10mins  
 ■ 2B gives 0.57V at 14:10; sun: NO |  
 ■ @ 17:00 it gives 0.13V;



 \* dyed with hibiscus 10mins  
 ■ 3B gives 0.54V at 14:17; sun: NO |  
 ■ @ 17:00 it gives 0.25V;



 \* dyed with hibiscus 20mins  
 ■ mansolar gives 0.22V at 18:16; sun: YES |  
 ■ @ 17:00 it gives **0.43V**;

## Results

### *Solar workshop at Make Me, Belgrade*

June 2011

Using regular, non-conductive glass, with a pattern drawn with liquid silver paste; TiO<sub>2</sub> paste applied but not baked;

Dye: Raspberries and Hibiscus tea;

Sealing with two-component glue (lets the inside of the cell evaporate, while keeping the glass sheets inseparable)

### measurements:

Cells work like batteries, where the reaction between betadine, raspberry juice, silver and carbon can give up to 0.6V per cell; This gradually decreases and the cell empties out in one to two days;

## Results

### *Solar workshop at Make me Eclectic, Vienna*

January 2012

Using industrial conductive glass, with pre-coated TiO<sub>2</sub> layer;

Dye: Hibiscus tea and Red Beets;

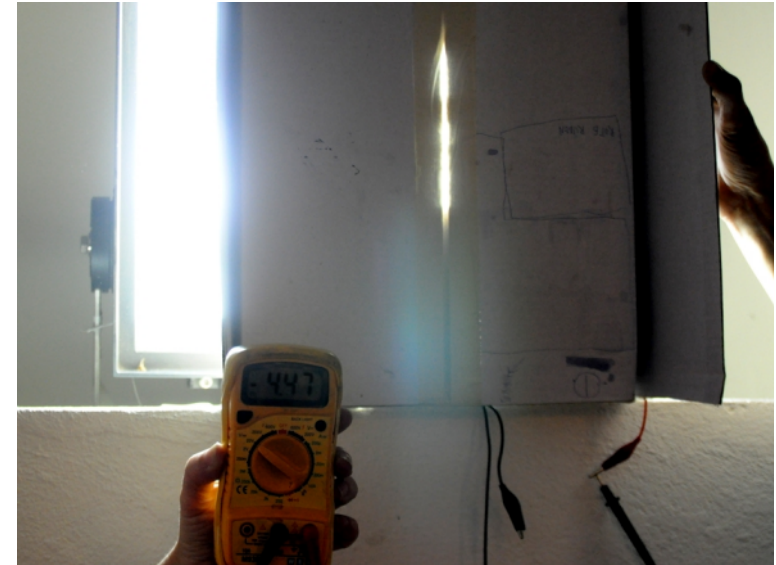
Sealing with hot glue (falls off too easily, doesn't stick to dirty or wet surfaces)

#### **measurements:**

Each cell gave about 0.4V when exposed to the light of a very strong reflector;

Connected in series, all 11 cells gave 4.47V;

Tested with an arduino > the current was still not strong enough to run it; tried also connecting some in parallel and some in series to increase both amperes and volts;





## Results

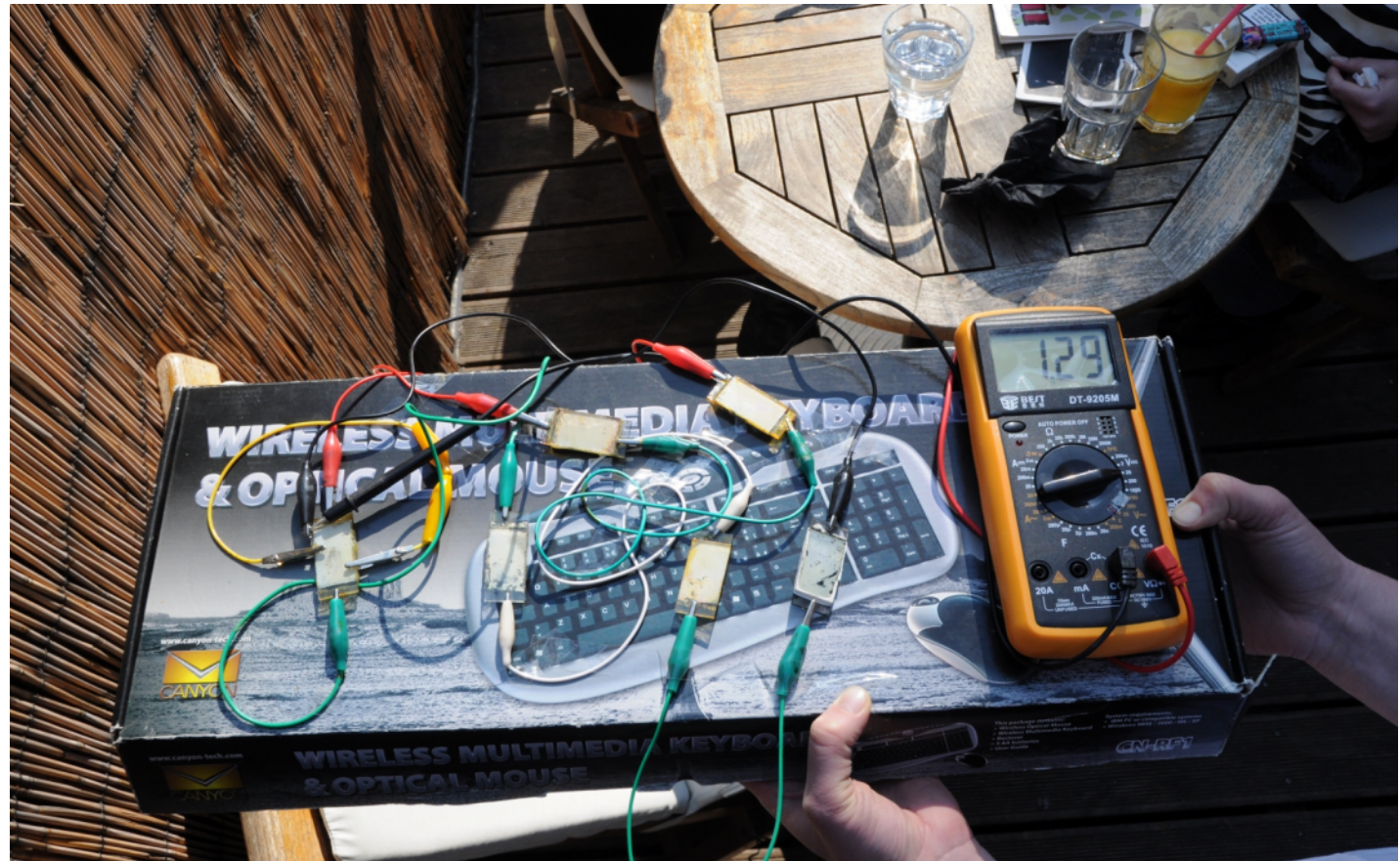
### *Solar workshop at Eclectic Tech Carnival, Ljubljana* March 2012

Using industrial conductive glass;  
Making two types of TiO<sub>2</sub> coating (vinegar+detergent and acetone+laxative+water)  
Baking the coating with a heat gun;  
Dye: Hibiscus tea (didn't absorb too well);  
Sealing with hot glue (cleaned and dried all surfaces before)

### **measurements:**

Each cell gave about 0.2V when exposed to the sun (measured at 13:30);  
Connected in series, all 6 cells gave 1.29V;

Tested the current with a synthesizer circuit > the current was still not strong enough to run it;



## State fo the art research

### *November 2011, Dye-sensitized solar cells break a new record*

Scientists in EPFL's Laboratory of Photonics and Interfaces have improved the efficiency of Grätzel solar cells to 12.3%. By changing the composition and color of the cells, the team has set a new efficiency benchmark. They replaced the standard dye components – ruthenium and iodine – with porphyrin and cobalt. This combination increases the absorption of sunlight and results in a more efficient electron exchange. The theoretical maximum efficiency of Grätzel cells is now 30%, compared with 26% for silicon.

read further:

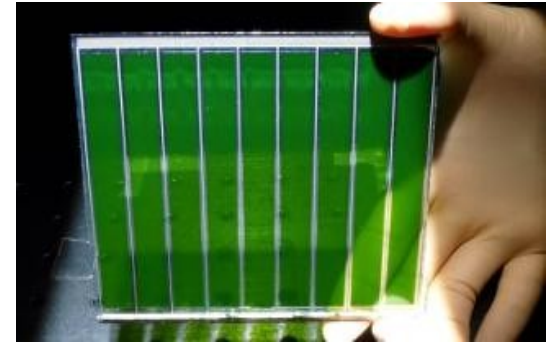
<http://actu.epfl.ch/news/solar-cells-which-exceed-12-percent-efficiency-2/>

### *February 2012, How to turn leaves into solar panels*

A long collaboration between MIT and EPFL has resulted in isolation of the protein in plants that allows for photosynthesis and its engineering to produce electrical current. The PS-I molecules complex is the structure within plant cells that carries out photosynthesis. The researchers managed to chemically stabilize it and form a layer of it on glass. Andreas Merchin of MIT has adapted a substrate, similar to the one used in dye-sensitized solar cells (DSSC), to the substance PS-I, radically different from the dye normally used. Combining TiO<sub>2</sub> nanostructure and ZnO nanowires, he created an "electric nanoforest", which carries the flow of electrons generated by the molecules, down to the supporting layer of material, from which it could be connected to a circuit.

read further:

<http://actu.epfl.ch/news/how-to-turn-leaves-into-solar-panels/>



## Useful Links

download the instruction pdf:

<http://kucjica.kucjica.org/solar-presentation-salzburg.pdf>

First solar workshop in Belgrade, with step-by-step instructions:

<http://belgrade011.na.pravi.me/?p=45>

using regular glass and liquid silver to increase conductivity of TiO<sub>2</sub> layer, TiO<sub>2</sub> coating was not baked before dyeing (wrong!); red berries from the market used as dye; closing with silicon; energy conversion in bright sunshine gave about 1V for all the cells connected in series.

Solar workshop in Vienna, Make Me Eclectic

<http://na.pravi.me/solar>

used industrial conductive glass, precoated with TiO<sub>2</sub>; hibiscus tea and red beats as dye; sealing with a glue gun (insufficient); energy conversion under the light of a strong reflector gave 4.5V, with 11 cells connected in series;

Prof. Michael Grätzel explaining the way the cell works and how they came up with the invention

<http://www.youtube.com/watch?v=ncsNMDgngYI>

"Dye-sensitized solar cells break a new record"

<http://actu.epfl.ch/news/dye-sensitized-solar-cells-break-a-new-record-2/>

Detailed instructions, University of Wisconsin

<http://mrsec.wisc.edu/Edetc/nanolab/TiO2/#Materials>

using accessible equipment and tools

Detailed instructions, Branau University

"how to make a dye sensitized solar cell HTL Braunau"

<http://www.youtube.com/watch?v=qaGrHrLdRhs>

Another detailed instruction, suggesting the use of a hot air gun

<http://www.youtube.com/watch?v=Qbsl1NP5uZI&NR=1>

## Useful Links

### *How to make conductive glass?*

Detailed instructions:

[http://www.rhunt.f9.co.uk/Experiments/Conductive\\_Glass/Conductive\\_Glass\\_Page1.htm](http://www.rhunt.f9.co.uk/Experiments/Conductive_Glass/Conductive_Glass_Page1.htm)

Instruction video (Terra Labs)

<http://www.youtube.com/watch?v=dz4YMFbVbyM&feature=related>